

# MECHANICAL PROCESSING OF GLASS TUBING

A specialist in the manufacture and distribution of drinkable and injectable ampoules for the pharmaceutical, cosmetic and dietary sectors.



## **A FAMILY-RUN, INDEPENDENT COMPANY**

In 1972 Claude DEHAIS decided to create SOTAPHARM, which specialised in the manufacture of double-ended and injectable pharmaceutical ampoules.

ALMA SOTAPHARM is an independent French family-run company.

ALMA SOTAPHARM is proud of its reputation as a company which cares for its personnel, its suppliers and its clients.

ALMA SOTAPHARM has 32 production machines, enabling it to respond to any request very rapidly.



# OUR PRODUCTS

**WE PRODUCE AMPOULES MADE OF AMBER, CLEAR OR YELLOW GLASS  
WITH A CAPACITY RANGING FROM 1ML TO 30ML.**



## DOUBLE-ENDED AMPOULES

These ampoules are used mainly with drinkable solutions.

### Use:

- To drink
- To dilute
- To apply

### Sectors:

- Food supplements
- Pharmaceutical industry
- Dietary

Opening system: Pre-scoring with enamel ring



## FLAT BOTTOM AMPOULES

These ampoules are used mainly with injectable solutions.

### Use:

- To inject
- To dilute
- To apply

### Sectors:

- Pharmaceutical industry
- Food supplements
- Cosmetics

Opening system: OPC or ColorBreak



## SEALED AMPOULES

These ampoules are used mainly with drinkable solutions.

### Use:

- To drink
- To apply

### Sectors:

- Food supplements
- Dietary
- Pharmaceutical industry

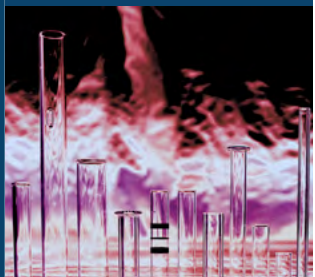
Opening system: Peel-off or pierceable aluminium membrane seals



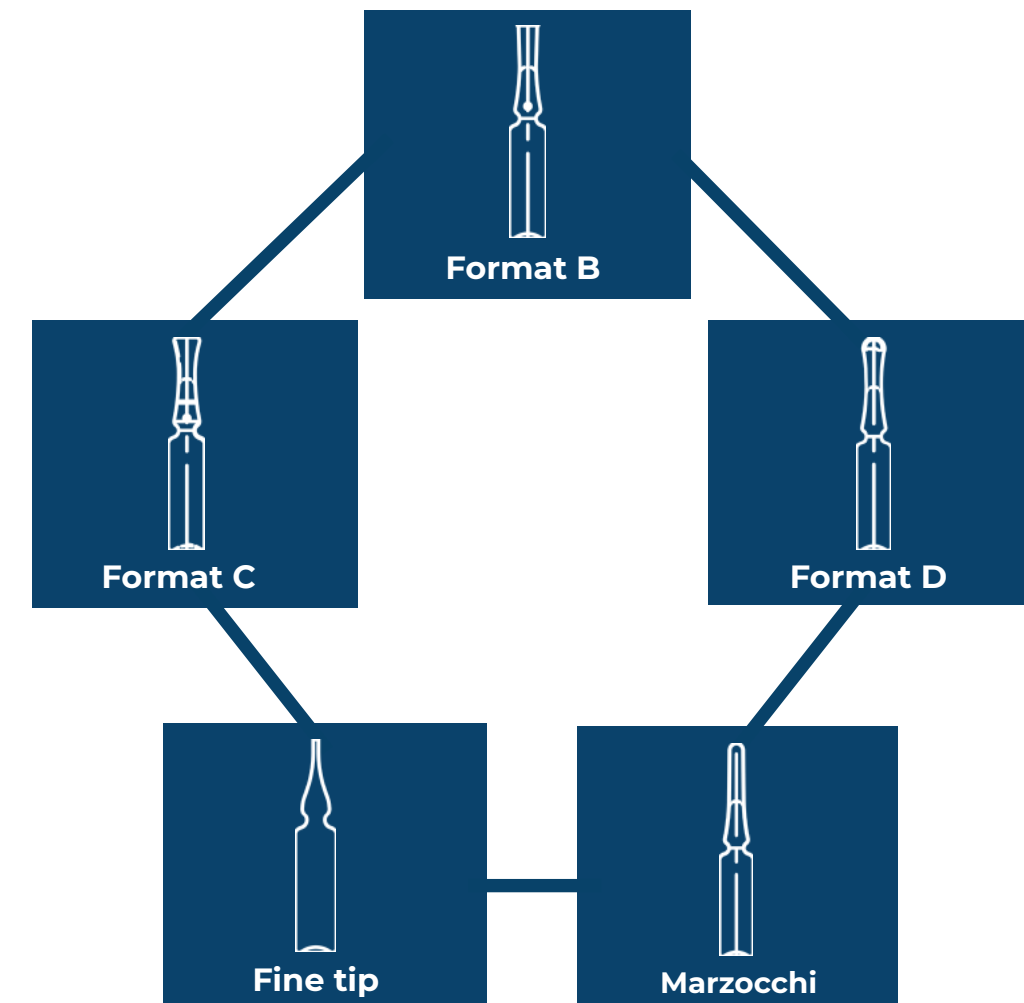
## TUBES

Cutting and shaping of glass tubes according to specific requirements and requests

- Homeopathic tubes
- Pierceable tubes for drinkable solution
- Spraying
- Breathalyser
- Syringe bodies



## OUR FORMATS



# RESEARCH AND DEVELOPMENT



Consulting partner for creating and improving of your products

## PERMANENT INNOVATION

We respond to requirements in various business segments thanks to our constant ambition to grow and diversify in the field of cutting and forming of glass tubes.

ALMA SOTAPHARM gives industrial companies the benefit of its experience and knowledge of glass, examining and replying to all individual requests (syringe bodies, homoeopathic tubes, nasal sprays, breathalyser, control instruments, etc.).

## RESEARCH & DEVELOPMENT

The mission of our R&D unit is to always be at the edge of competitiveness thus to offer the best client service. Our team of technicians undertakes feasibility studies for the implementation of your projects.

This R&D unit is also responsible for continuous improvement of the manufacturing process.



## QUALITY

From the beginning, safety has always been part of ALMA SOTAPHARM's DNA, which contributed to the company's reputation.

At ALMA SOTAPHARM, 100% of the ampoules are fully inspected (dimensions, particles, ...) to ensure client satisfaction.

Regular training enables our teams always to be fully up to date with the various statutory requirements.

ALMA SOTAPHARM has developed large internal maintenance department responsible for:

- Immediate action on production lines
- Preventive maintenance
- Continuous improvement of production lines and equipment
- Adaptation of equipment to specific requests.



· **ALMA** ·  
**SOTAPHARM**



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